## SIMONA Peak Orange Gas Pipe (PE100/PE100)



## Specification overview

- GIS PL2 - 8
- PP1547:2022 For use with Hydrogen
- KM 718869-1
- PE100 - Orange solid
- PE100/PE100 - Orange skin/Black core

For transporting pressurised natural gas and suitable manufactured gas applications (PE100/100)
Control and ancillaries for use with Hydrogen

| OD | SDR | Pressure rating | Material |
| :--- | :--- | :--- | :--- |
| 63 mm | 11 | 7 bar | PE100 |
| $90-355 \mathrm{~mm}$ | 11 | 7 bar | PE100 |

## Lengths

Pipes $\leq 180 \mathrm{~mm}$ in diameter will be supplied in coil lengths of $50,100 \mathrm{~m}$ or lengths of 6 or 12 m
Pipes $\geq 250 \mathrm{~mm}$ in diameter will be supplied in standard lengths of 6,12 or 13.5 m
Bespoke lengths can be produced on request

## Markings

All products $\leq 63 \mathrm{~mm}$ will be ink jet marked on one side with characters at least 3 mm high in a contrasting colour to the pipe material also with a single "non-inked" indented strip plus an inkjet print line.

All products $\geq 90 \mathrm{~mm}$ will be ink jet marked on one side with characters at least 5 mm high in a contrasting colour to the pipe material also with two "non-inked" indented strip on opposite sides of the pipe.

The following identification and traceability marks are printed once every metre:

- Manufacturers identification: SIMONA Peak Pipe Systems
- Material designation: PE100
- Standard number: GIS PL2-8 / PP1547:2022
- SDR value: SDR11 (example)
- Outside diameter: 180mm (example)
- Manufacturing code: (Contains date)
- Application: Gas
- Pressure rating: 7 bar (example)


## Suitable jointing methods

- Butt fusion
- Electrofusion Fittings
- Mechnical Fittings
- Note: Maximum system pressure is only rated to the lowest performing componant


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| Nom size (mm) | Max OD (mm) | SDR | Min t (mm) | Maxt (mm) | Mean weight (kg/m) | Mean bore (mm) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 63 | 63.4 | 11 | 5.8 | 6.5 | 1.1 | 50.9 |
| 90 | 90.6 | 11 | 8.2 | 9.2 | 2.1 | 72.9 |
| 125 | 125.8 | 11 | 11.4 | 12.7 | 4.1 | 101.3 |
| 180 | 181.1 | 11 | 16.4 | 18.2 | 8.4 | 146 |
| 250 | 251.5 | 11 | 22.7 | 25.1 | 16.2 | 203 |
| 315 | 316.9 | 11 | 28.6 | 31.6 | 25.7 | 255.8 |
| 355 | 357.2 | 11 | 32.3 | 35.7 | 32.7 | 288.1 |

